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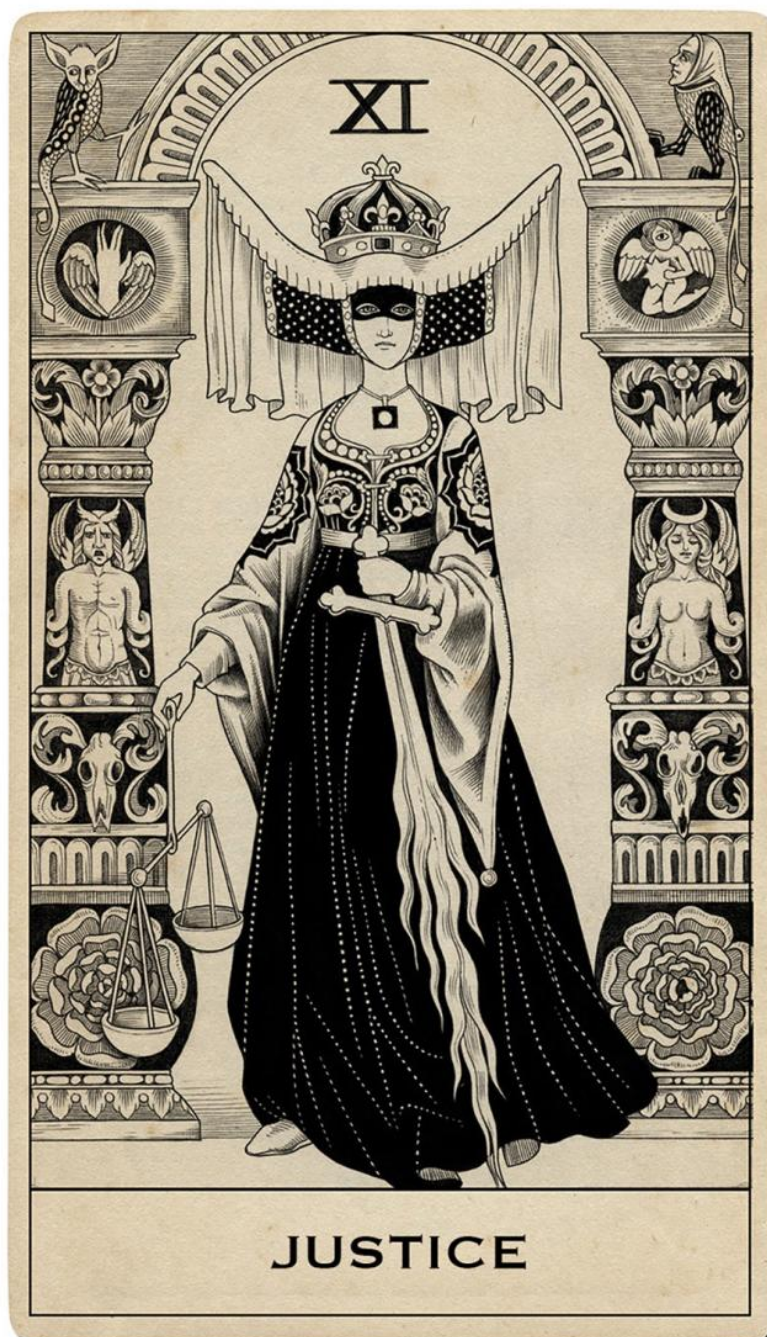
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Ages ago, when bourbon was shipped to market, the rocking of the boat forced the liquid into constant contact with the barrel, therefore accelerating the aging process. Curious to experiment with this lost part of the process, we took fully mature bourbon and put it on an ocean liner. As it crossed the globe, the salt air infused a brininess to the taste, while the equatorial sun caramelized the sugars in the barrel. And of course, it swayed against the wood all the while, rounding out these new seasonings to create a flavor that enchants like the song of the sirens.

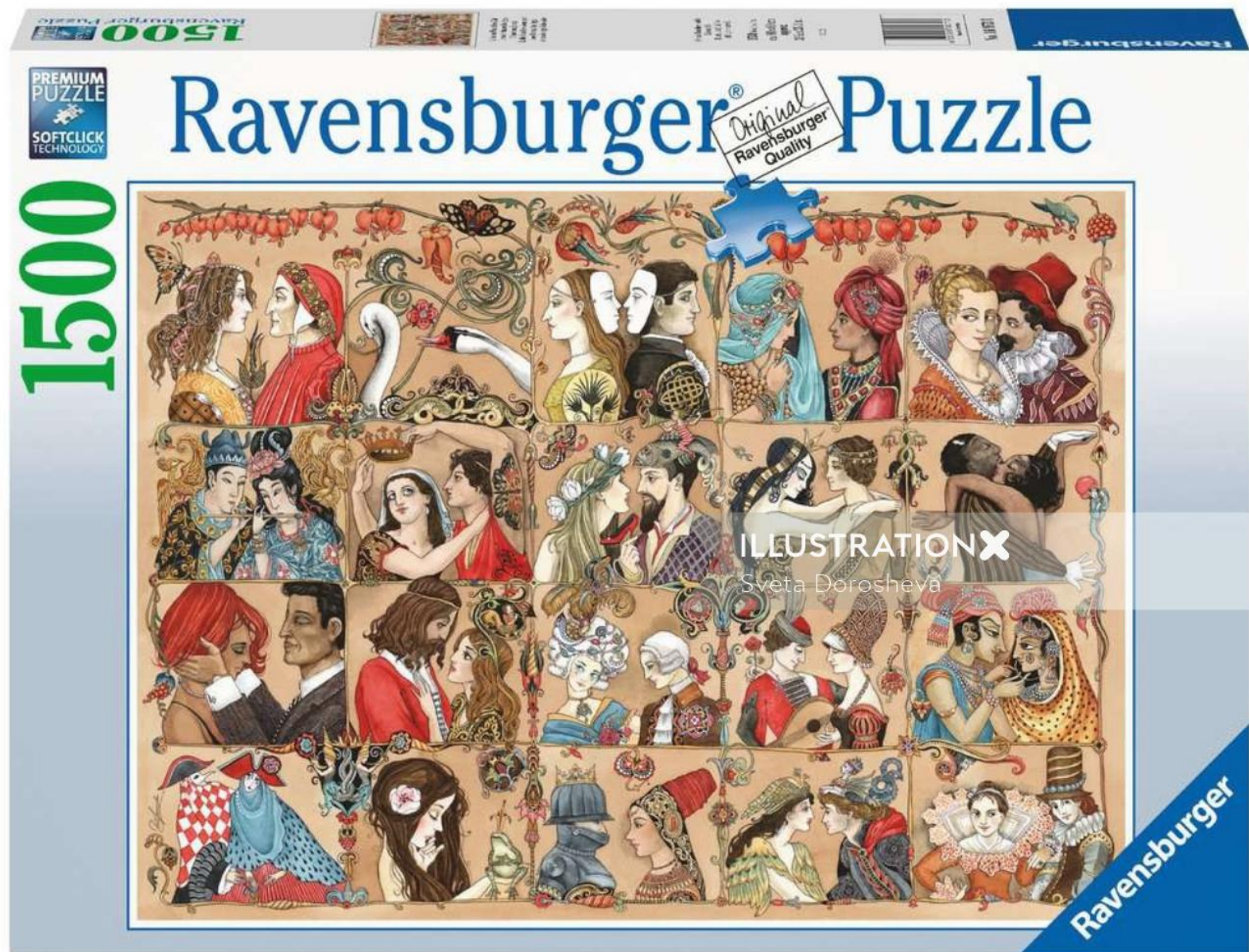
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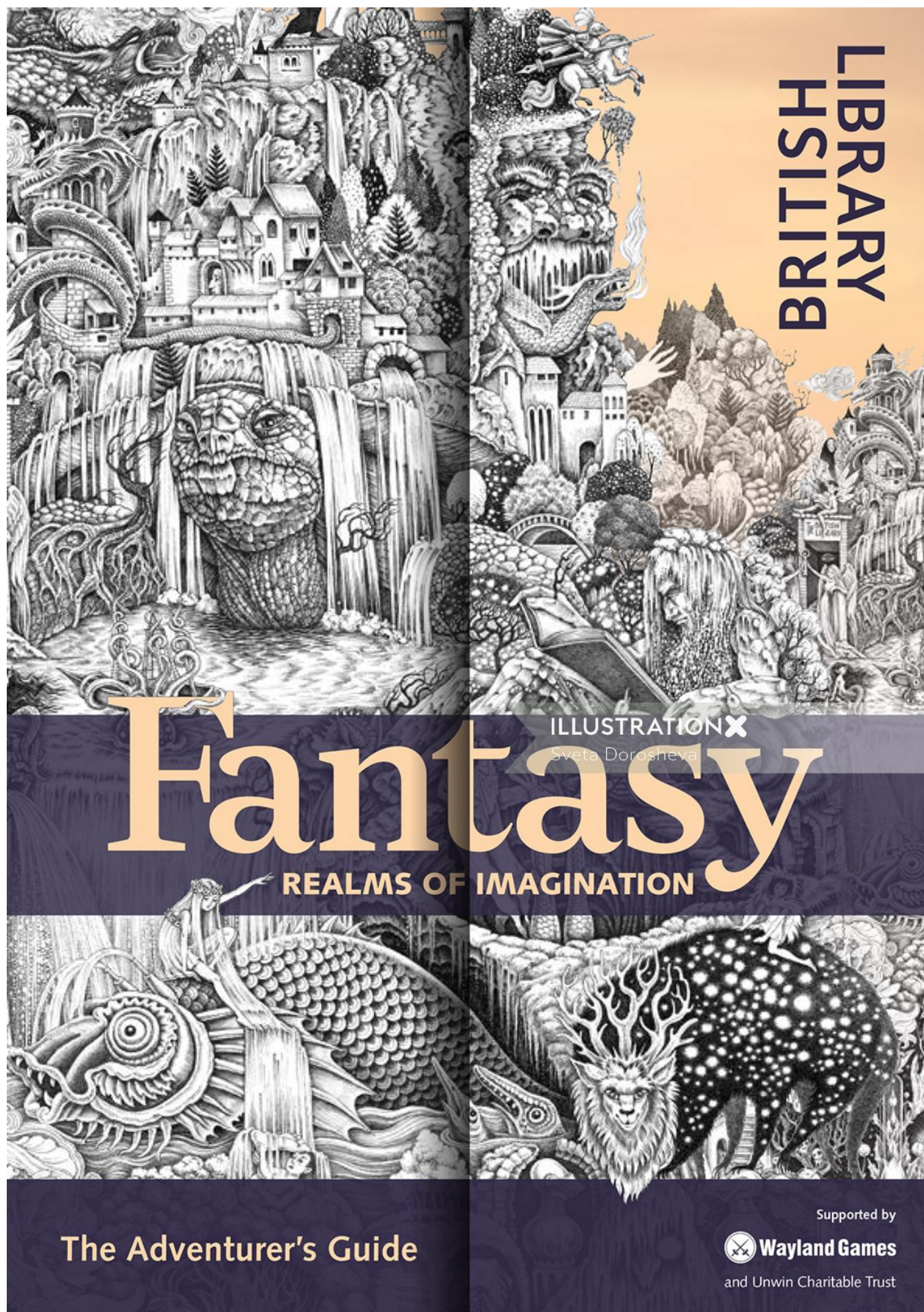
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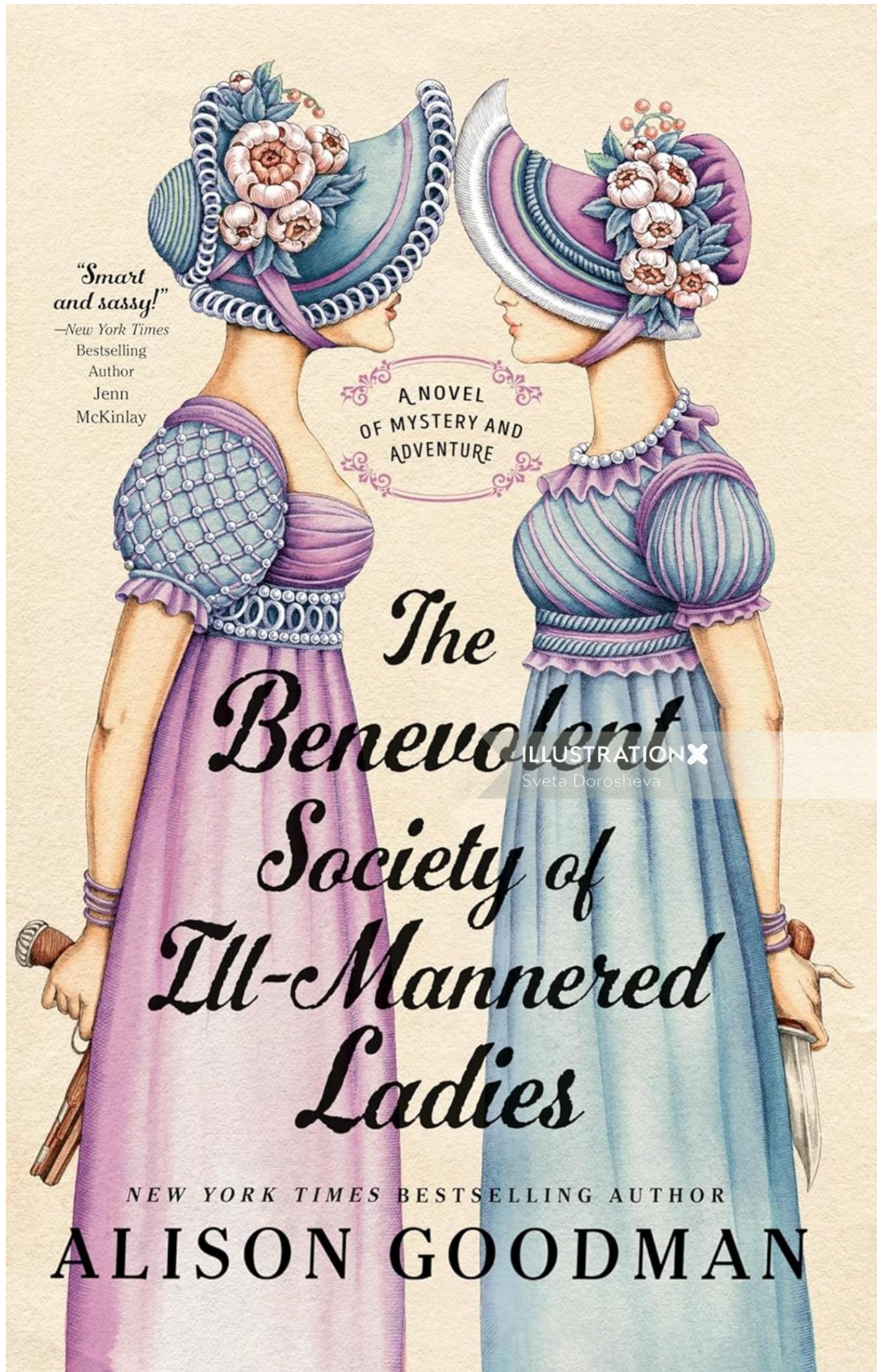
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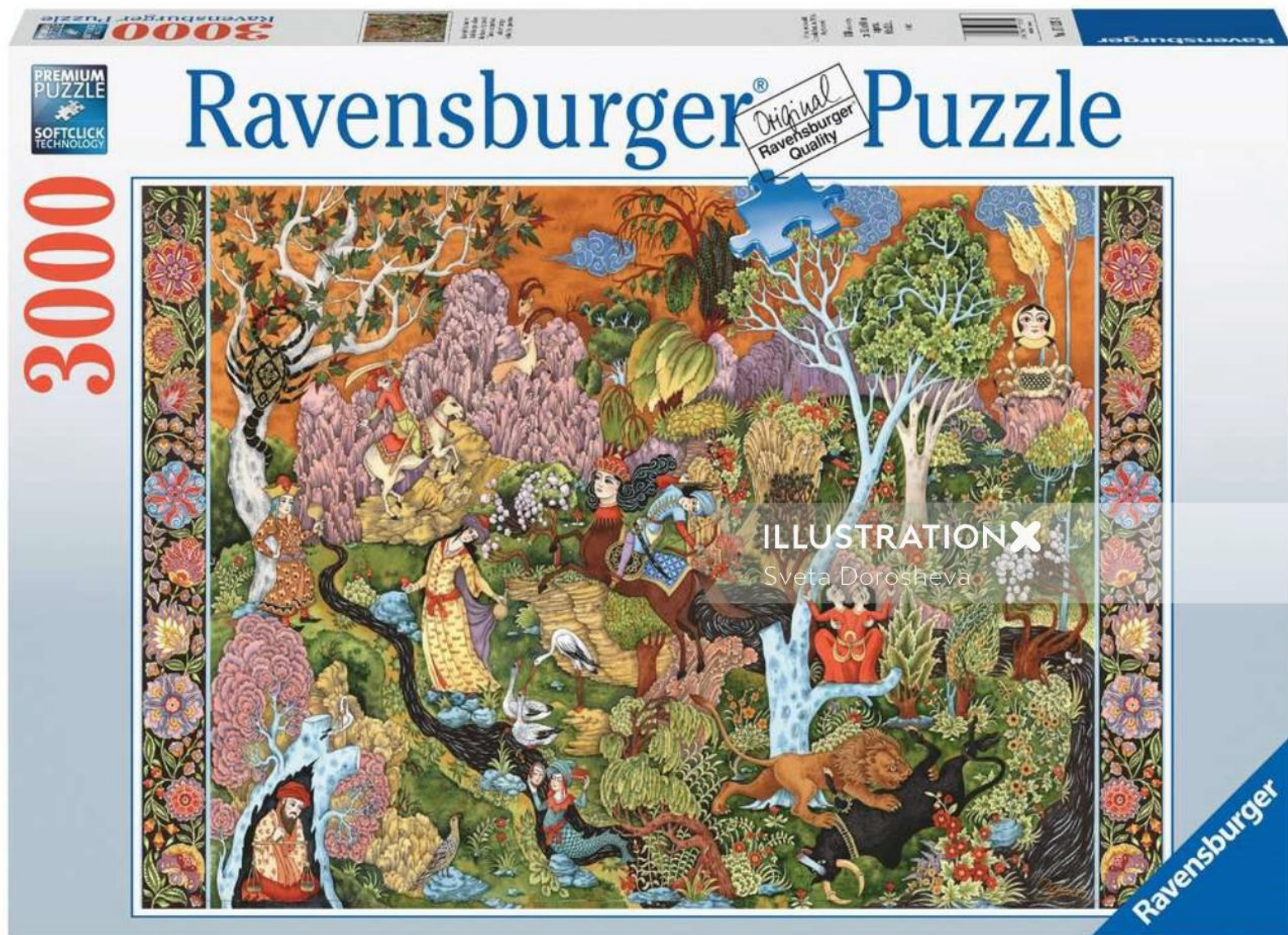
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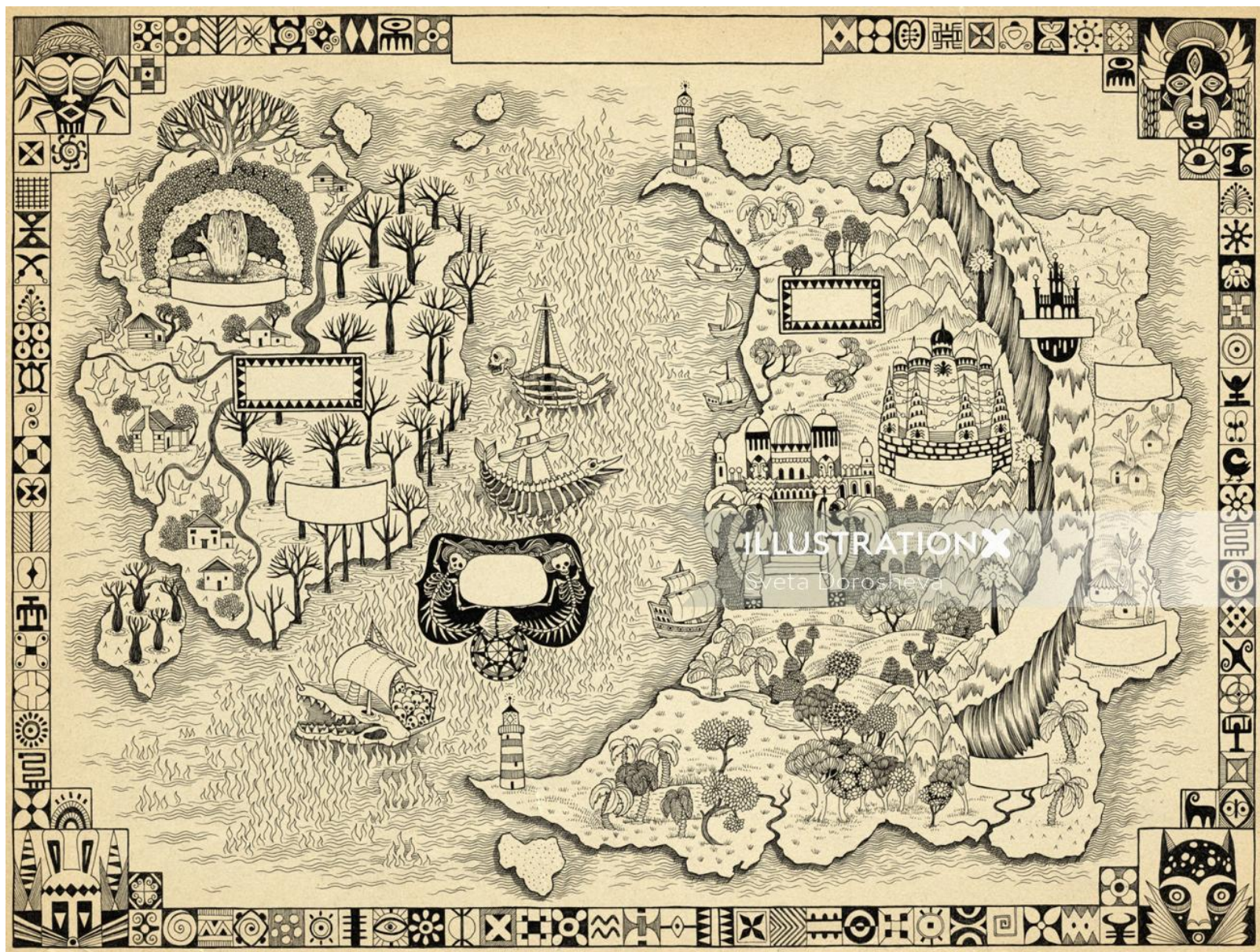
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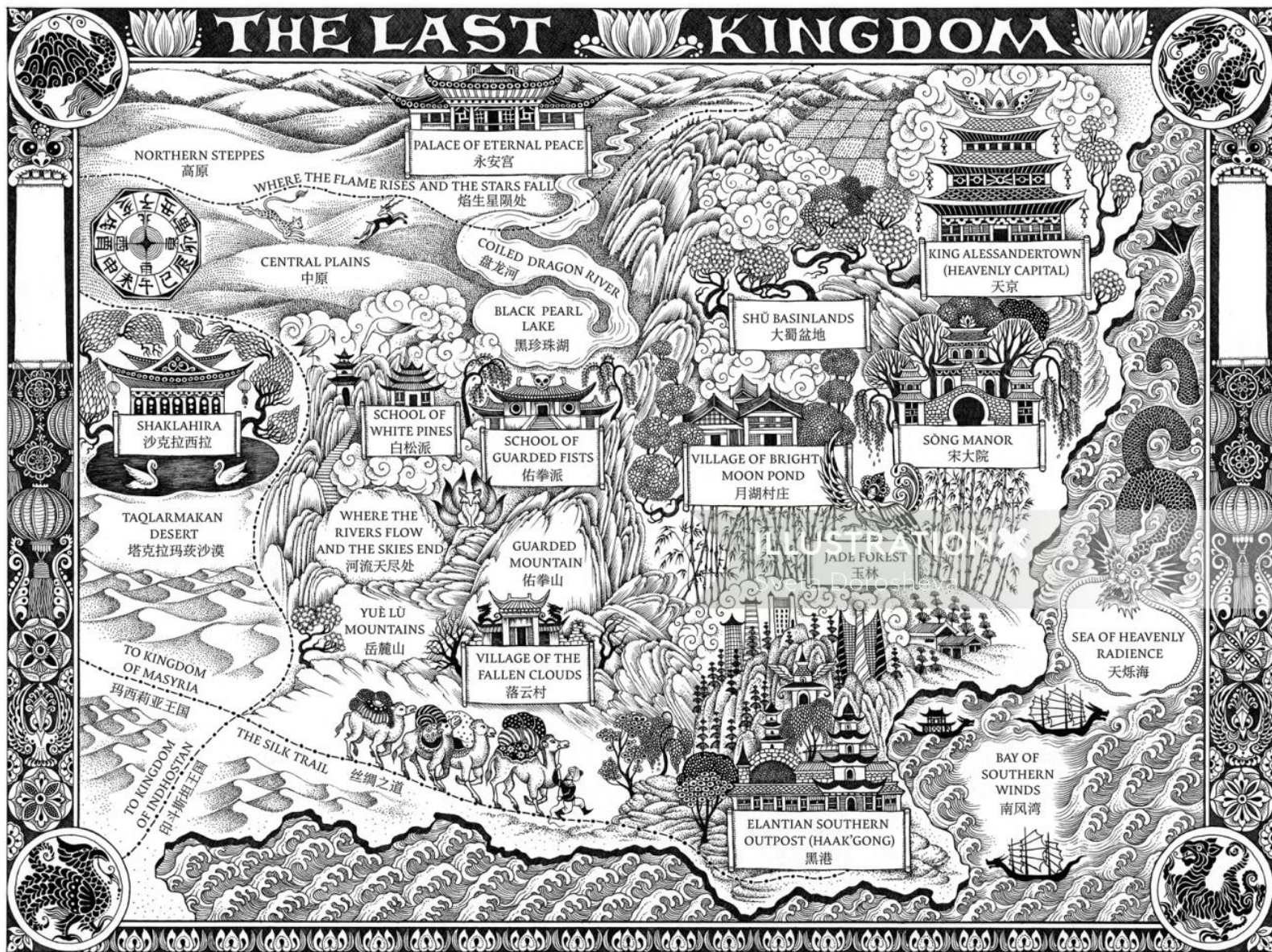
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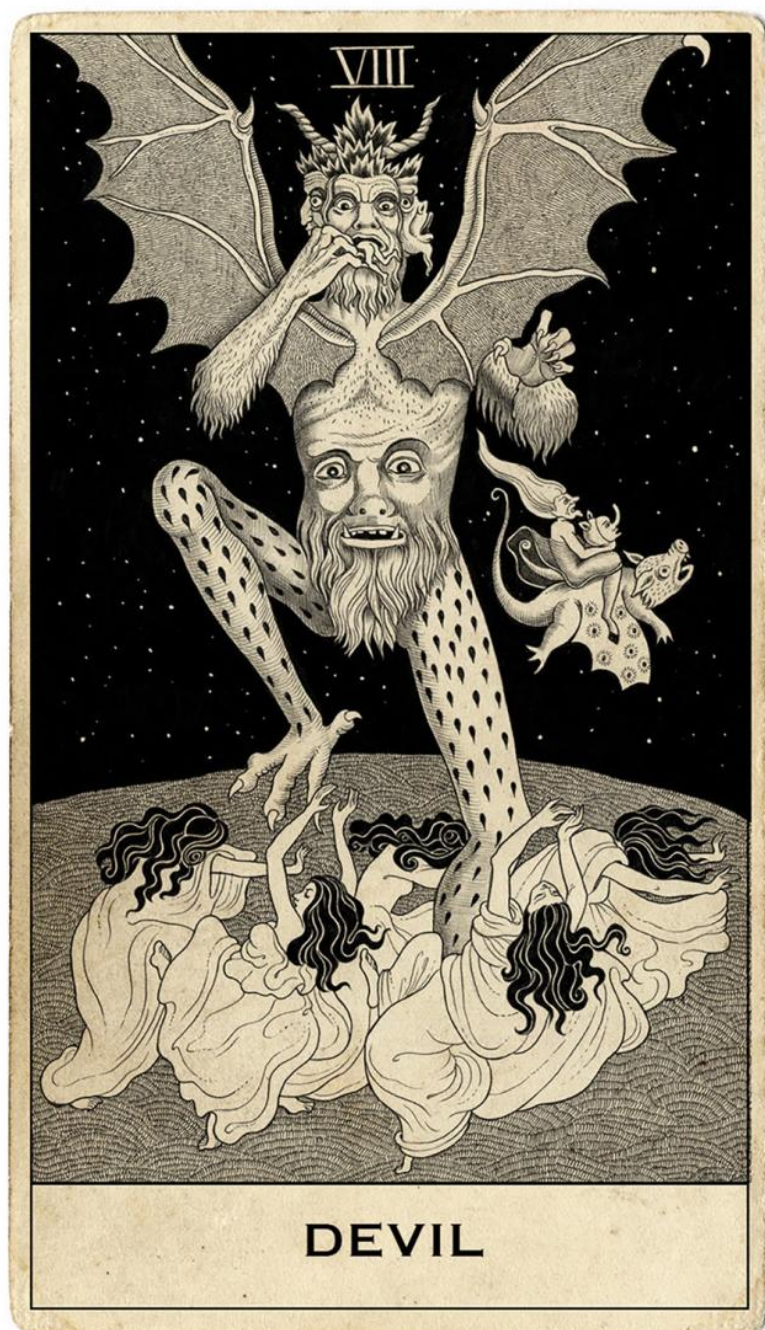
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